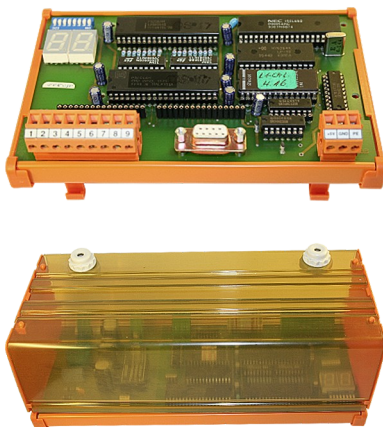


Handling-short-instruction V1.0 for

L1-BUS Controller



Power connection:

Voltage: 24 V DC \pm 20% (Desktop-Device)
 5 V DC \pm 20% (DIN-Rail-Mounting)
 Power: 4W

Initial start-up :

- Plug the needed modules into the right connectors. The components on the module-board point in your direction
- Connect the L1-Bus to the 9pin connector with screws
- Connect the PC to the D-Sub 9pin
- Check Dip-Switch described like in the handbook (default setting: 9600bd, 8, N, 1)
- Connect power-supply:
 Desktop-Device: 24V DC to the 2pin connector with screws (Pin1 GND, Pin2 Vcc)
 Din-Rail-Device: 5V DC to the 3pin connector with screws (Pin1 Vcc, Pin2 GND)

Now you will be able to communicate with a PC over RS232 with the controller. More informations you can find in the handbook of the device.

Under the web-address <https://www.process-informatik.de> are product specific documentations or software-driver/-tools available to download.
If you have questions or suggestions about the product, please don't hesitate to contact us.

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Menutree Website:

- + Products / docu / downloads
- + Hardware
 - + Converter
 - + L1-Controller

QR-Code Website:



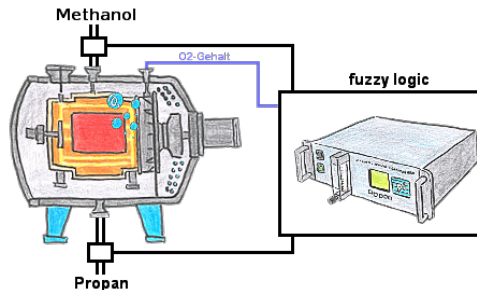
Please make sure to update your drivers before using our products.

Without LAN-cable round of the PLC



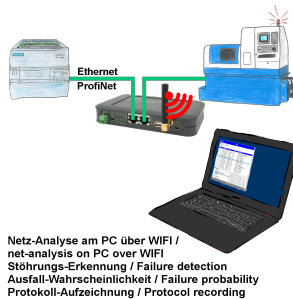
You're right in the middle of your production line and should move around the machine and simultaneously observe / manage. No problem, you parameterize the S7-WLAN-Bridge, connect to the MPI-LAN and connect to an access-point or with the ad-hoc-network of your laptop and are ONLINE on the PLC.

Fuzzy controller with the OSC-II



Through 3 free configurable limits (of each kind) you wont be able to realice a fuzzy-controller of your heat treatment furnace.

Network analysis/monitoring made easy



Analyze network-problems and network-conflicts with little effort. Simply plug the TINA into the network, open website of the integrated web-server via WIFI and start working.

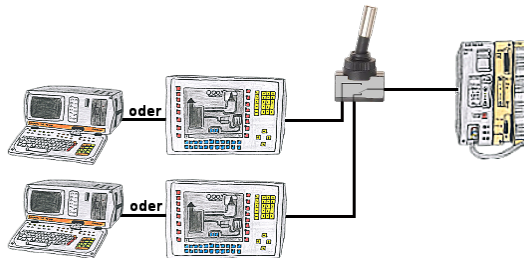
No unnecessary search for a hub to record the logs. TINA records in the usual WireShark-format, i.e. save the recording on a PC and view and evaluate it later with WireShark.

Monitoring the network, automatically send an email to the administrator if there is no participant or if there is a new participant (Intrusion-detection into the network)

Calculate the probability of failure of the participants

All of this can be achieved with TINA

Interface switch for the S5



PG-interface of the S5-PLC occupies with a panel and program changes in the controller should be performed? No desire/leisure/possibility to plug permanently between panel and programming-device?

Connect the device from the PG-switch-series to the S5-PLC as well as panel and programming-device, and you decide who from the two participants (PANEL or PG) with the control communicates. Whether with toggle-switch (PG-SWITCH) or with 24V DC (PG-SWITCH-II) or permanently connected by preceding [PANEL and PLC permanently connected, communication is running; As soon as PG is plugged into PG is also switched; disconnect PG and panel has access] (PG-SWITCH-III), switching to your requirements and no permanent change.