Handling short instructions for Wireless around the controller



Commissioning of ALF-UA

ALF-UA creates a WIFI network with the SSID "ALF-UA" and automatically assigns an IP-address via DHCP for the WIFI-participants who connect to the device.

Connect laptop/notebook to this WIFI-network, the respective PC is assigned an IP-address from the subnet 192.168.2.xxx.

If you need a different subnet for the connected controller, you can change the subnet after connecting the PC and ALF-UA:

- Connect PC to ALF-UA via WIFI
- Open the ALF-UA-website with a browser and IP address 192.168.2.1
- User name: adminPassword: admin
- Menu "network" => "AP router" => "LAN" => "router IP" enter the desired subnet
 The changes are accepted by clicking on the diskette symbol
- After a restart, the device is available with the new parameters
- Rebuild the WIFI-connection of PC and ALF-UA

Connect the respective control/machine to the LAN port of the ALF-UA with a patch cable. Now that the PC and ALF-UA have been connected, the machine can be reached "wirelessly" and you can communicate.

Under the web-address https://www.process-informatik.de are product specific documentations or software-driver/-tools available to download.

If you have questions or suggestions about the product, please don't hesitate to contact us.

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Menutree Website:

QR-Code Website:

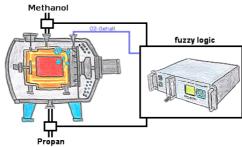
- + Products / docu / downloads
 - + Wireless around the Moeller-PLC





Please make sure to update your drivers before using our products.

Fuzzy controller with the OSC-II



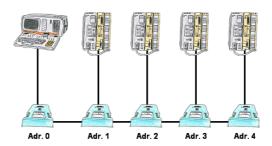
Through 3 free configurable limits (of each kind) you wont be able to realice a fuzzy-controller of your heat treatment furnace.

Remote maintenance of a S7-PLC[FREEWARE without support]



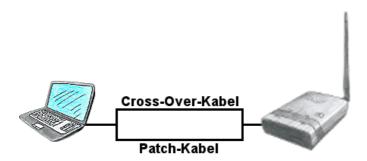
You have to solve a problem in the PLC-program, but the installation is not placed nearby? No problem, start your PG-2000-software with "option teleservice", activate your modem and after selection intra PG-2000-software access to the PLC is possible as if being on-site.

Linking of S5-PLC's without modifying the PLC-program



You have to link several S5-PLC's so that in case of need you can respond to all of them without modifying the PLC-program? No problem, connect all PLC's that are in the run with the IBX-Klemme, set up the respective address (1 to 30) at the IBX-Klemme and with the address 0 you will be able to respond to all PLC's via PD-bus-path selection.

Autonegotiation on RJ-45



You need ALF to connect to a reachable WLAN, but only have a patch-cable? No problem, ALF provides "autonegotiation" and this means that he recognises a connected cable (patch-cable or cross-over-cable) and surround the pinning according to the cable, so a communication is possible.